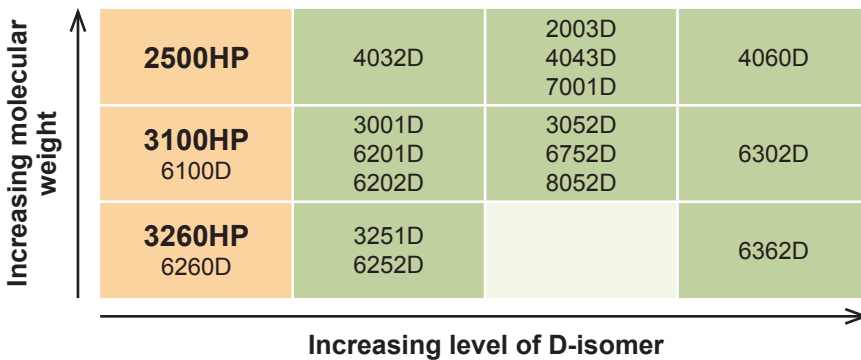


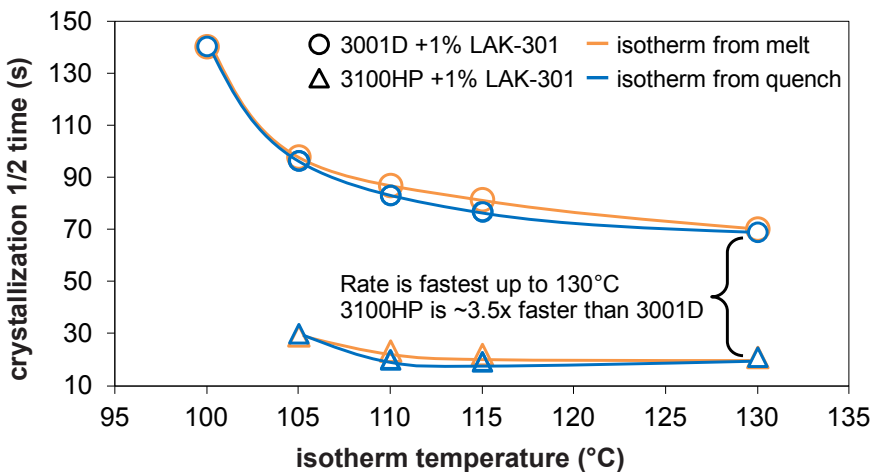
New High-Productivity Ingeo™ Grades

We recently added the new high productivity & performance grades 2500HP, 3100HP and 3260HP to the Ingeo family of biopolymers. These new products offer structure & property capabilities that can enhance performance in the injection molding and durables markets.

Expanding the Ingeo Product Portfolio

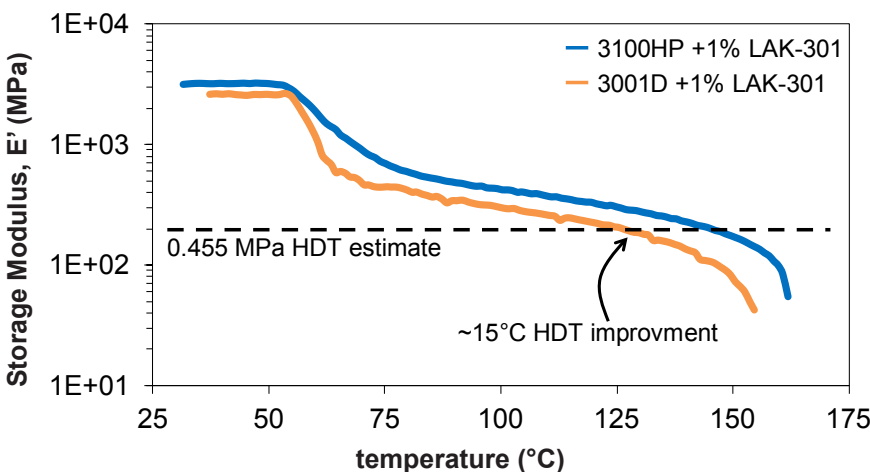


Increased Crystallization Rate



*LAK-301 nucleant from Takemoto Oil & Fat

Higher Heat Deformation Temperature



Improved Durables

- faster cycle times & higher production rates for lower molded part cost
- 15°C improvement in heat deformation temperature vs traditional Ingeo grades
- 3-4x increase in the bulk crystallization rate
- improved performance in extruded & thermoformed durable applications

Eco-friendly Benefits

- Ingeo is made from plants, not oil
- Ingeo production creates 83% less greenhouse gases & uses 63% less non-renewable energy than polycarbonate
- Contributes to a smaller carbon footprint in a compounded finished product

Where can I get more information?

For more information please contact your NatureWorks account manager or email us at inquiry@natureworkslc.com.



www.natureworkslc.com | Twitter: @natureworks