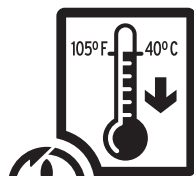


Ingeo™ Biopolymer Smart Care and Handling Checklist

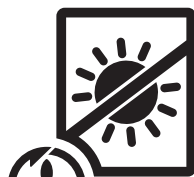
Like many clear packaging materials, exposure to high temperatures can affect the performance and appearance of Ingeo-based packaging. Here's our suggested checklist for best results, which you may find useful in addition to your own best practices. Go to www.natureworkslc.com/care to download these graphics for use.



**AVOID
HIGH
TEMPERATURES**

AVOID HIGH TEMPERATURES

- Label boxes as temperature sensitive
- Specify routes, shipment times and delivery dates to transport during the coolest part of the day
- Choose protective blankets or refrigerated trucks during shipping
- Store under 105°F/40°C



**AVOID
DIRECT
SUNLIGHT**

KEEP OUT OF DIRECT SUNLIGHT

- Label boxes as sun sensitive
- Schedule "just-in-time" delivery for in-field packing of fruits and vegetables



**STORE ON
LOWER
RACK**

KEEP IT COOL. STORE ON A LOWER RACK

- Store in cooler parts of your warehouse
- Open shipping container as soon as possible upon arrival
- Do not store near skylights or heaters
- Avoid storage under metal roofs with limited air flow



**HANDLE
WITH
CARE**

HANDLE WITH CARE

- Don't leave shipments loaded for extended periods of time
- Choose the right truck or shipping accessory such as insulated shipping blankets
- Load and ship during cooler times of the day
- Move shipment indoors upon receipt
- Ship and store in white corrugated shipping boxes

For more information on the enclosed materials or to obtain electronic files of any of the enclosed artwork for further reproduction, please visit www.natureworkslc.com/care.

SMART CARE