

Ingeo Grades Specifications: Made to Stock Grades Only

4 Series

GRADES	RV	YI	% RESIDUAL LACTIDE	EXTERNAL LUBRICANT
4032D	4.00 ± 0.10	≤ 30.0	≤ 0.30	No
4043D	4.00 ± 0.10	≤ 38.0	≤ 0.30	Yes
4044D	4.00 ± 0.10	N/A	≤ 0.30	Yes
4060D	3.50 ± 0.25	≤ 40.0	≤ 0.30	No

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For additional information please contact NatureWorks via our [website](http://natureworksilc.com/contact-us) at natureworksilc.com/contact-us.

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